



1515 MT. ROSE AVE. - York, PA 17403
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Big Block Chevrolet S-10 Truck Kit Instructions for 2-1/8"/2-3/8" x 4"

This header kit was prototyped on a Big Block Chevy engine installed in an S-10 Pickup truck. We had requests to offer this header in kit form and so with reservations, here it is. It will be the most difficult of any of our kits to assemble. If after examining the pipes and the pictures provided, you decide it is beyond your capability, return the kit to us to tack one pipe on each side to get you started. We charge \$50 for this service. Or, we can assemble the kit for you.

The following recommendation is intended as a guideline only. DO NOT accept it as the gospel and then call us and say "I cut off the amount you told me and now I find I cut off too much because I followed your instruction." When modifying tubes use care, caution, and judgement. If you have to cut off tubing we suggest going in no more than 1" increments until you are sure you have the correct offset and then tack the whole header together.

This is a Tri-Y Design. Please group #1/#5, #3/#7, #2/#4, #6/#8

Cylinder #	Cut off	Notes:
#1	Approx. 3-1/4"	from flange end
#1	2"	from collector end
#5	2"	from flange end
#5AB	3-7/8"	from collector end (end of 2 nd curve)
#5C	3-3/4"	from short leg (end of curve)
Weld #5AB & #5C together at cuts (curve to curve)		
#5C	2"	from collector end
#3	3"	from flange end
#3	2-1/2"	from collector end
#7	4-1/2"	from flange end
#7	2-1/2"	from collector end
#2	3-1/8"	from flange end
#2	3-3/4"	from collector end
#4	3-1/2"	from flange end
#4	3-7/8"	from collector end
#6	3-1/4"	from flange end
#6	2"	from collector end
#8	3-1/2"	from flange end
Cut #8 tube between curves and rotate about 90°		
#8	2"	from collector end

The secondaries are fabricated from the J-bends enclosed. Please see the following pages for measuring/cutting instructions.

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BB S-10 2-3/8" Secondary pieces:

** Measure all on outside of curve. **

Note: Always cut a little longer than suggested, then trim back to fit.

#2/#4:

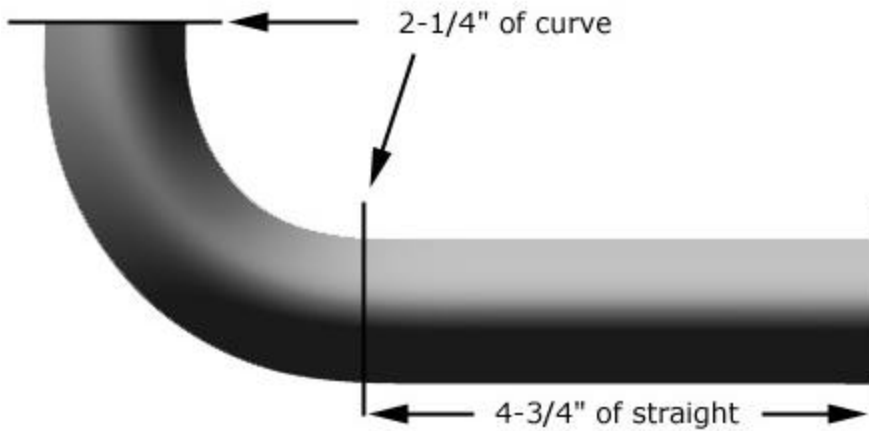


Image Not to Scale

#6/#8:

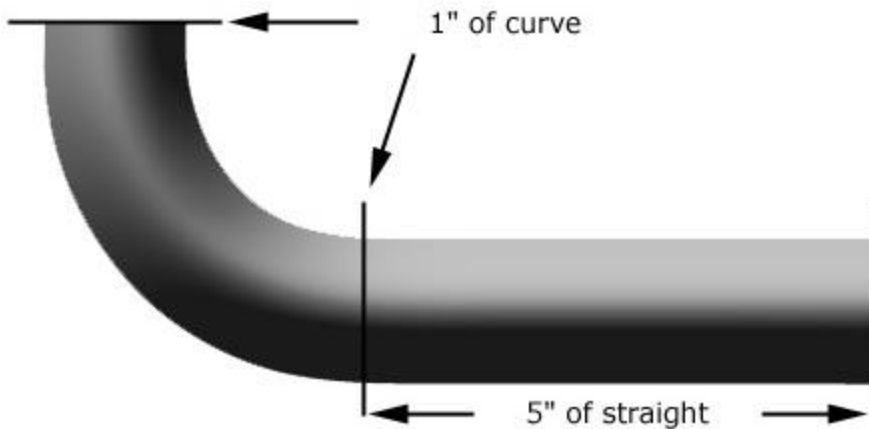


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#1/#5:

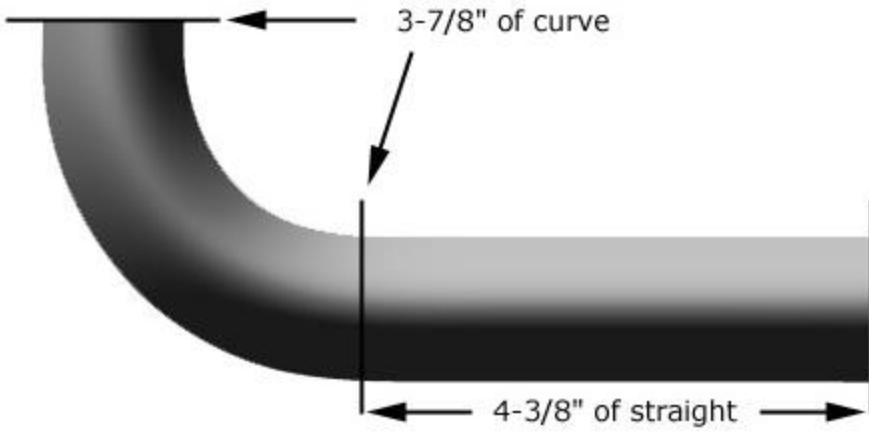


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#3/#7:

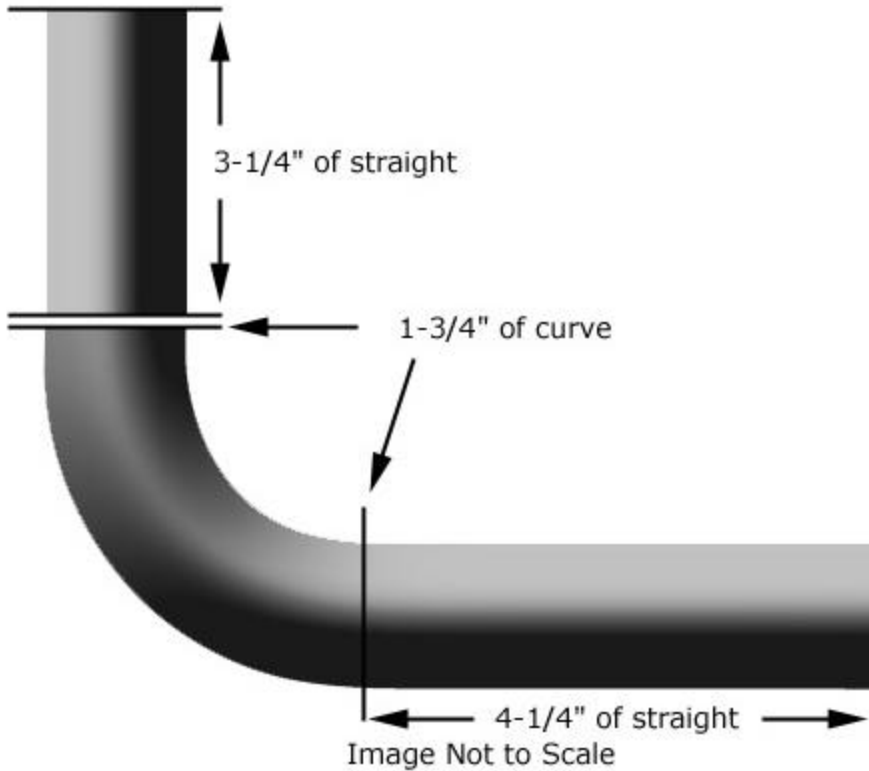


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BB S-10 Extension - 4" diameter

** Measure all on outside of curve. **

Note: Always cut a little longer than suggested, then trim back to fit.

Right Side:

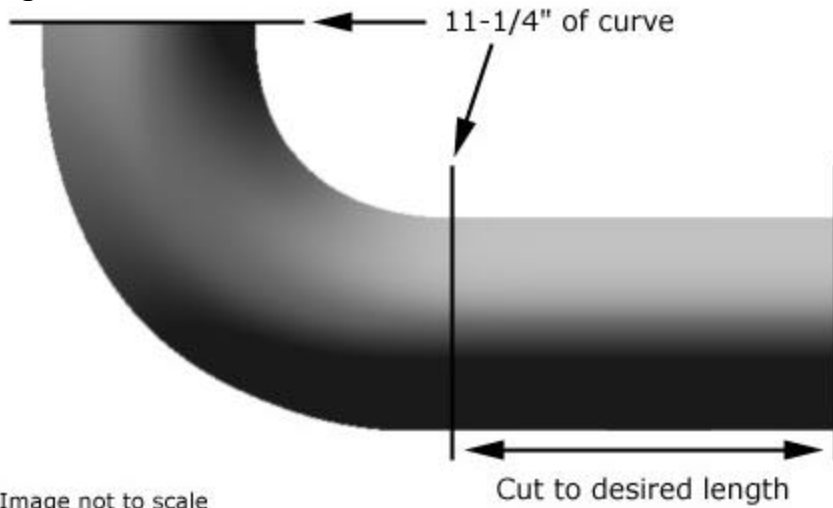


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Left Side:

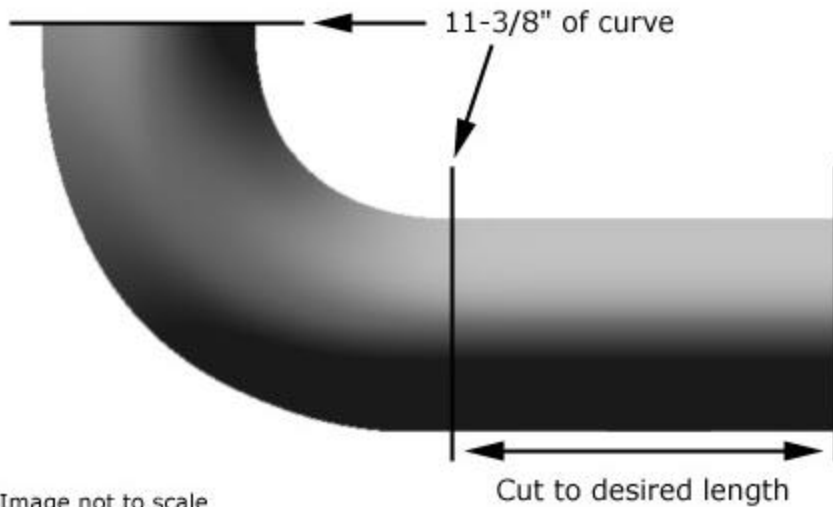


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